

c/ b) heat-sealing in sides of the pouch, at a region of the transverse heat-seals, forming two triangles having wings laterally disposed relative to the longitudinal heat-seal;

c) punch opening said pouch, and optionally filling the pouch with a product;

d) folding and bonding the wings laterally relative to the longitudinal heat-seal and, after filling the pouch, simultaneously with the bonding of the wings, heat-sealing an upper open mouth of the pouch.

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13. (Amended) A method for manufacturing an inherently stable container made of flexible material, comprising the steps of:

c/ a) folding a continuous film of flexible material of appropriate width, to obtain a pouch having a longitudinal heat-seal and evenly spaced transverse heat-seals, followed by [transversely] cropping the folded film in a direction transverse of the longitudinal heat-seal ;

b) heat-sealing two triangles having wings into sides of the pouch lateral to the longitudinal heat-seal, each of the triangles having a base which coincides with one edge of the pouch and a vertex which wedges inwards said pouch lateral to the longitudinal heat-seal punch opening said pouch, and optionally filling the pouch with a product folding and bonding the wings onto the triangles.

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